

Product Name:	Northern Bloc Chocolate & Orange Liqueur Ice Cream 5L
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Specification Version N°:	4	Current Version Issue Date:	03.06.2025
Version Approved By:	James Berry	Position:	Technical Manager

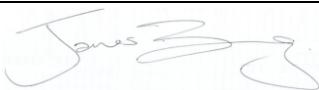
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**Legislation & Warranty statement:**

This product has been produced in accordance with all current relevant UK legislation. The information stated is given in good faith and is based upon the product formulation and the data provided by our raw material suppliers.

**Confidentiality:**

This specification and the information contained within it remains the property of Northern Bloc and must not be disclosed to any third party without prior written permission

Signed on behalf of Northern Bloc		Date: 03.06.2025
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Product Title	Chocolate & Orange Liqueur Ice Cream
Marketing descriptor	
Legal Descriptor	Chocolate and orange liqueur dairy ice cream
Ingredient Declaration and allergy advice	<b>Milk</b> , sugar, cream ( <b>milk</b> )(8%), glucose syrup, skimmed <b>milk</b> powder, orange liqueur (3.8%), cocoa powder (3.8%), natural flavourings, cocoa mass, stabilisers (guar gum, acacia gum, carob gum).  Allergy advice: for allergens see ingredients in <b>bold</b> . ABV 1.5%

Nutritional	Typical Values	per 100g	per 100ml
	Energy (kJ)		735
Energy (kcal)		175	107
Fat (g)		6.6	4.0
of which Saturates (g)		4.2	2.5
Carbohydrate (g)		23.6	14.4
of which sugars (g)		20.0	12.2
Fibre (g)		1.1	1.1
Protein (g)		4.8	2.9
Salt (g)		0.1	0.1

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
WS078	Finished Product Specification	10.10.2024	3	Reviewed and updated	Page 1 of 4

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<b>Recycling Information</b>	Tub and Lid recyclable		
<b>Claims or Warnings</b>	Suitable for Vegetarians No artificial colours, flavours or preservatives		
<b>Shelf Life</b>	Total Shelf Life BBE 24 months e.g. BBE 08/2026	Minimum Shelf Life on Delivery Month of Production + 6 months	
<b>Storage Instructions</b>	Store at -18°C Do not re-freeze once defrosted.		

Microbiological Standards	Target cfu/g	Maximum cfu/g	Reject cfu/g
Total Viable Count (TVC) at 30°C	<1000	<10,000	>10,000
Enterobacteriaceae	<10	<100	>100
E. coli	<10	<10	>10
Staph aureus (coagulase +ve)	<20	<20	>20
Bacillus cereus	<100	<1000	>1000
Listeria species	<10	<100	>100
Listeria monocytogenes	Absent in 25g	Absent in 25g	Present in 25g
Salmonella spp.	Absent in 25g	Absent in 25g	Present in 25g
Testing frequency is monthly			

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WS078	Finished Product Specification	10.10.2024	3	Reviewed and updated	Page 2 of 4

Product Name:	Northern Bloc Chocolate & Orange Liqueur Ice Cream 5L
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<b>Dietary Requirements</b>	<b>YES</b>	<b>NO</b>	<b>Details</b>	
Suitable for Ova-Lacto Vegetarians	x			
Suitable for Vegans		x	Contains Milk	
Suitable for Wheat free diet (Coeliacs)	x			
Suitable for Lactose intolerant		x	Contains Milk	
Suitable for Diabetics		X		
Suitable for Halal		X	Not certified	
Suitable for Kosher		X	Not certified	
<b>Food Intolerance Data</b>	<b>YES</b>	<b>NO</b>	<b>May Contain</b>	
Free from Cereals containing Gluten (i.e. wheat, rye, barley, oats, spelt, kamut) & Products thereof	x			Made in a facility that handles Gluten
Free from Soybeans / Soybean Products	x			made in a facility that handles Soya
Free from Fish / Fish Products	x			
Free from Crustaceans / Crustacean Products	x			
Free from Egg / Egg Products / Albumen	x			
Free from Milk / Milk Products		x		Contains Milk
Free from Mustard / Mustard Products	x			
Free from Celery / Celery Products	x			
Free from Peanuts / Peanut Products	x			
Free from the following nuts: Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia & Queensland nuts / & products thereof	x			
Free from Sesame Seeds / Sesame Seed Products	x			
Free from Sulphur Dioxide & Sulphites at concentrations > 10ppm	x			
Free from Lupin and Lupin Products	x			
Free from Molluscs and Mollusc Products	x			
<b>General labelling data</b>	<b>YES</b>	<b>NO</b>		
Free from MSG	x			
Free from Genetically Modified Ingredients Foods	x			
Free from BEEF / Beef Products	x			
Free from LAMB /Lamb Products	x			
Free from PORK / Pork Products	x			
Free from POULTRY / Poultry Products	x			

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WS078	Finished Product Specification	10.10.2024	3	Reviewed and updated	Page 3 of 4

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Unit Packaging						
Size	Code	Packaging		Target Net Unit Weight (g)	Target Gross Unit Weight (g)	Barcode
		Tubs	Lids			
5L	COL1/50/S	HDPE	HDPE	3056	3224	5060444911718

Outer Packaging						
Case Size	Barcode	Case Dimensions mm			Target Net Case Weight (g)	Target Gross Case Weight (g)
		h	w	d		
1x5L		140	152	337	3056	3224

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
WS078	Finished Product Specification	10.10.2024	3	Reviewed and updated	Page 4 of 4